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D4092-041
Job Sheet 184710



Part No: D4092-041

Job Qty: 1 ea

Part Name: Maintenance Step Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-01 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-639 JLM VERIFIED BY:DD

Ship Via:

5938

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Stores/Pkg-1	0.00	OCT 25 2018
100	Packaging	1 pcs	10/26/18	10/26/18	0.00	0.00	Packaging1-4	0.00	OCT 25 2018
110	Small Fab	1 pcs	10/26/18	10/26/18	0.00	0.37	Small Fab-5	0.00	OCT 26 2018
120	QC	1 pcs	10/26/18	10/26/18	0.00	0.00	QC5	0.00	OCT 26 2018
130	Packaging	1 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2	0.00	OCT 26 2018
140	QC21-SA	1 Ea	10/26/18	10/26/18	0.00	0.00	QC21	0.00	OCT 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4092-1	Maintenance Step	2 Ea (2 ea)	90-Start up Operation	5099294
D4093-1	Bracket	1 Ea (1 ea)	90-Start up Operation	5043795
D4093-3	Bracket	1 Ea (1 ea)	90-Start up Operation	5055047
D4093-5	Bracket	2 Ea (2 ea)	90-Start up Operation	5095322X1 21 20294x1
MS21042L3	Nut	12 Ea (12 ea)	90-Start up Operation	5094592
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation	5080642
MS24694-S55	Screw	8 Ea (8 ea)	90-Start up Operation	5099826
MS24694-S56	Screw	2 Ea (2 ea)	90-Start up Operation	FM137951-50
NAS1149D0332J	Washer	12 Ea (12 ea)	90-Start up Operation	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4092-1	2	23	0
	D4093-1	1	5	0
	D4093-3	1	6	0
	D4093-5	2	17	0
	MS21042L3	12	2,701	0
	MS24694-S54	2	432	0
	MS24694-S55	8	197	0
	MS24694-S56	2	129	0
	NAS1149D0332J	12	2,207	0

ART AEROSPACE

Trainer No: S121393

Container No: S121393

Part: D4092-04
Job No: 184710

Job No: 184710
Serial No/Batch: S121393

Inspector:

Exp Date:

Exp Date: _____
Instructions: _____

Date: 10/25/18

Part Specifications
Specifications could not be found.

Plex 10/16/18 10:57 AM dart.quirion.sonia